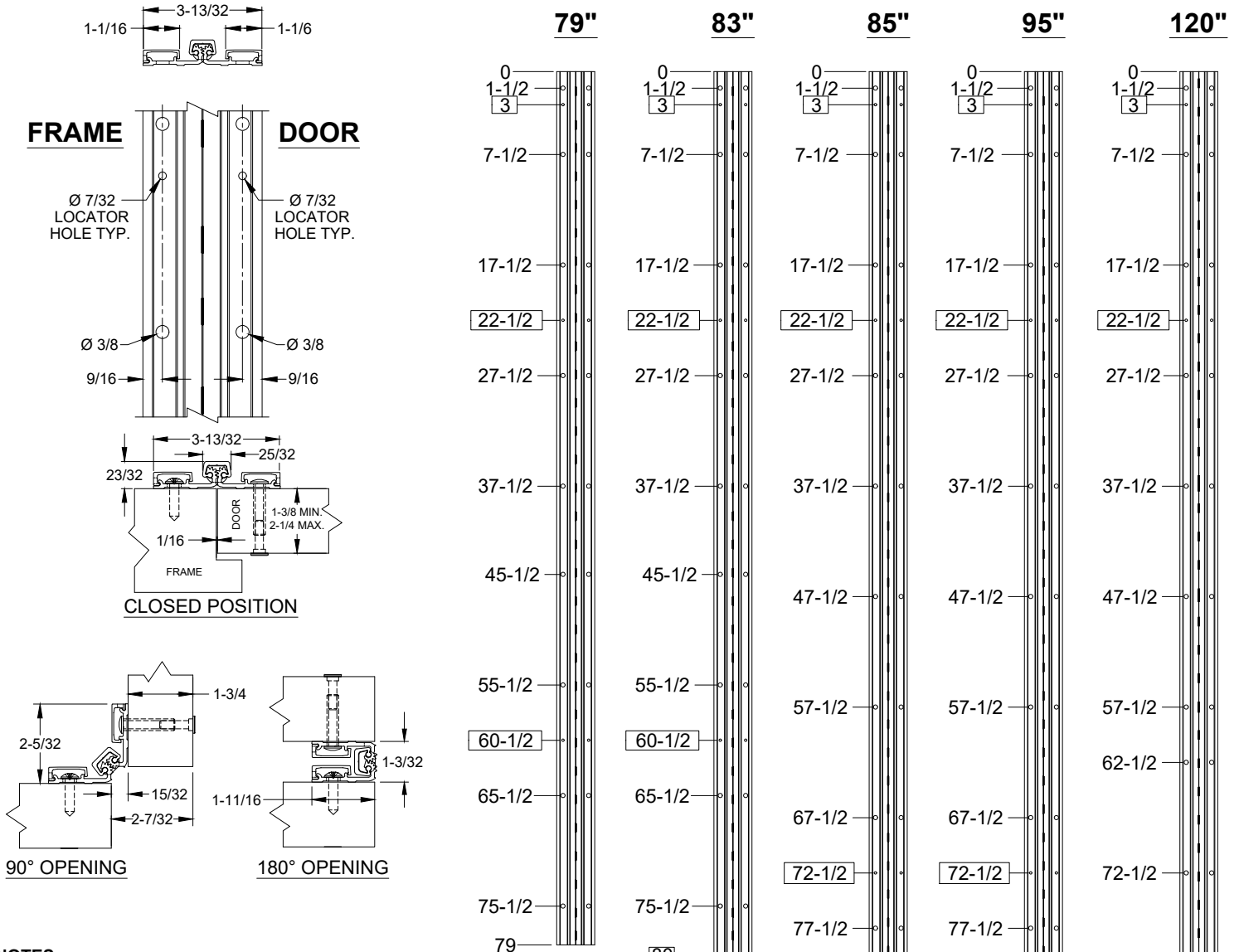


A571 - ALUMINUM GEARED HINGE, FULL FRAME, NO INSET, FULL SURFACE



- NOTES:**
1. HINGES CUT TO CUSTOM LENGTH ARE CUT FROM THE BOTTOM.
 2. ALL DIMENSIONS ARE IN INCHES.
 3. ALL DIMENSIONS ARE TO CENTERLINE OF HOLES.
 4. "XX" DENOTES LOCATOR HOLE.



STANDARD HINGE SIZES & SCREW DETAIL

NOMINAL DOOR HEIGHT	6'8"	7'0"	7'2"	8'0"	10'0"	
ACTUAL HINGE LENGTH	79"	83"	85"	95"	120"	
FRAME	12-24 x 1" PHILLIPS PAN HEAD, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW	13	14	13	15	18
DOOR	1/4-20 x 1-1/4" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/4" PH. HEAD SHOULDER SCREW	9	10	9	11	14
	12-24 x 1" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)	3	4	3	4	4

A571-ALUMINUM GEARED HINGE-03.DWG



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