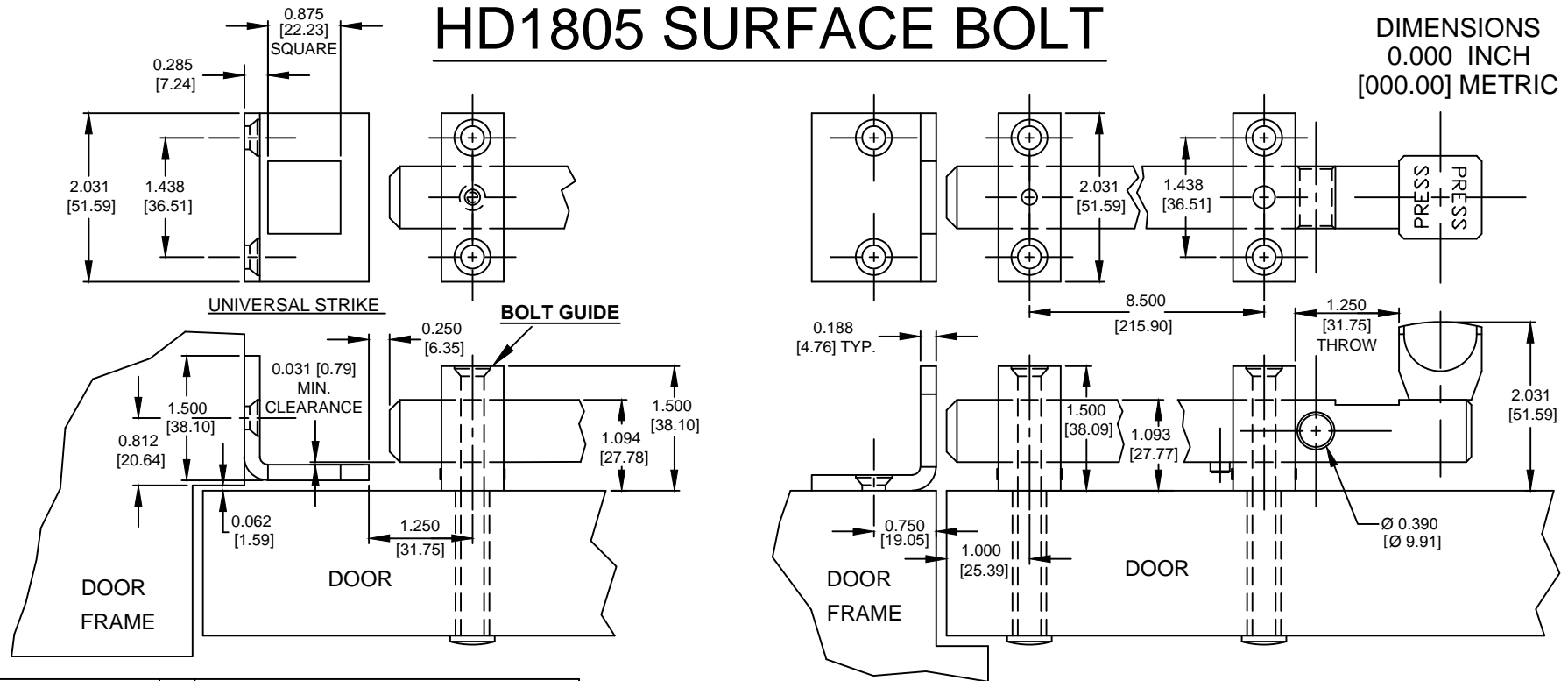


HD1805 SURFACE BOLT

DIMENSIONS
0.000 INCH
[000.00] METRIC



BOLT GUIDE (STANDARD)	4	#12 x 2-1/2" PH FLAT HD SHEET METAL SCREW
BOLT GUIDE (SEX BOLTS)	4	1/4" X 20 X 2" PH FLAT HD MS SCREW
	4	SEX BOLT - 3/8" DIA.
UNIVERSAL STRIKE	2	#12 x 1" PH FLAT HD SHEETMETAL SCREW
MORTISE STRIKE	2	#12 x 1" PH FLAT HD SHEETMETAL SCREW
RIM STRIKE	4	#12 x 1" PH FLAT HD SHEETMETAL SCREW

INSTRUCTIONS:

1. DETERMINE SIDE OF DOOR TO WHICH BOLTS ARE TO BE APPLIED.
2. DRILL AND TAP MOUNTING HOLES IN DOOR FOR BOLT.
3. ATTACH BOLT TO DOOR.
4. SELECT EITHER MORTISE STRIKE, UNIVERSAL STRIKE OR RIM STRIKE.
5. ALIGN STRIKE WITH BOLT.
6. PREPARE STRIKE MOUNTING HOLES.
7. ATTACH STRIKE.

NOTE: HOLLOW METAL DOOR & FRAME SHOULD BE PROPERLY REINFORCED WITH 3/16 [5] MINIMUM THICKNESS PLATE.

FOR CUSTOM LENGTHS CONSULT FACTORY. FOR EVERY 12" IN ADDITIONAL LENGTH AN EXTRA MOUNTING BRACKET WILL BE PROVIDED.



® www.abhmfg.com
E-mail: abhinfo@abhmfg.com
Architectural Builders Hardware Mfg., Inc.
1222 Ardmore Ave., Itasca, IL 60143
630.875.9900; FAX 800.9FAXABH (932.9224)

© 2013 ABH Mfg., Inc.
printed in USA

HD1805-03.DWG

HD1805
PAGE 1 OF 1
REVISED 06-27-13