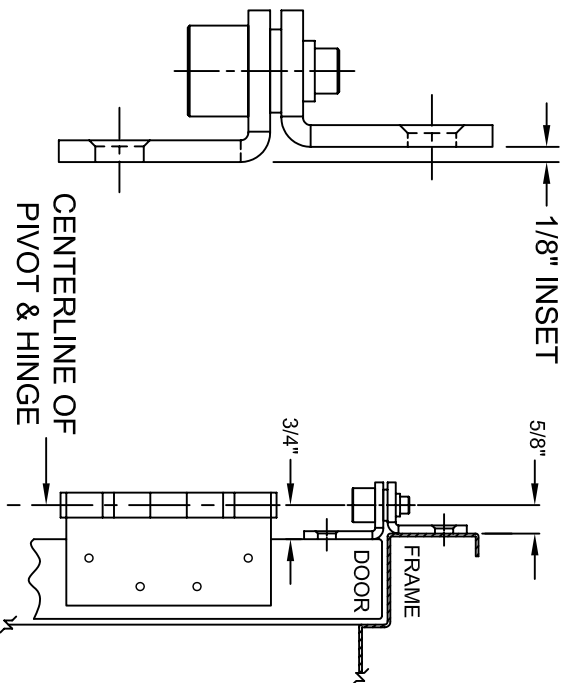


0923 INSTALLATION FULL SURFACE REINFORCING PIVOT FOR 1/8" INSET DOOR

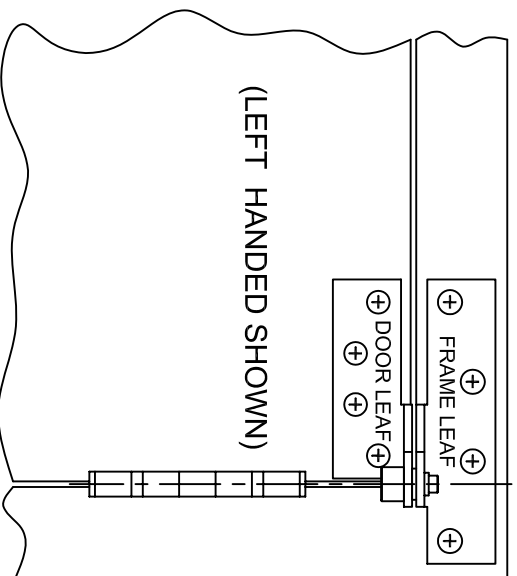


INSTALLATION INSTRUCTIONS:

1. BEFORE ANY INSTALLATION AND WITH DOOR IN PLACE, CHECK ALL SCREWS AND HINGES FOR TIGHTNESS AND PROPER CLEARANCE BETWEEN THE FRAME AND DOOR ON ALL FOUR SIDES.
IF DOOR WEIGHT PULLS ITSELF AWAY NEAR THE TOP OF THE HINGE SIDE, USE WEDGES BETWEEN FRAME AND DOOR AT THE OPPOSITE SIDE TO HELP PUSH THE DOOR BACK INTO PROPER POSITION.
2. LOCATE THE FRAME PIVOT ON HEADER FACE KEEPING THE CENTER OF THE PIVOT IN LINE WITH THE CENTER OF THE DOOR HINGES, SPOT THE HOLE CENTERS WITH A CENTER PUNCH BEFORE DRILLING.
3. USING A No. 7 (0.201 DIA.) DRILL TO ALLOW 1/4-20 SCREW TO BE USED FOR MOUNTING THE PIVOT.

NOTE: IF MATERIAL THICKNESS IS NOT SUFFICIENT OR WHEN HOLLOW METAL FRAMES ARE NOT REINFORCED, USE #14 x 1-1/4" TYPE "A" SHEETMETAL SCREW.

4. PLACE DOOR PORTION OF PIVOT (WITH FRAME PIVOT IN PLACE) ON DOOR AND MOVE INTO POSITION SO THAT THE PIN ENTERS THE FRAME PIVOT. WITH IT PROPERLY ALIGNED AND PARALLEL TO ONE ANOTHER SPOT THE HOLE CENTERS WITH A CENTER PUNCH BEFORE DRILLING USING STEP 3.



www.abhmf.com

E-mail: abhinfo@abhmf.com

Architectural Builders Hardware Mfg., Inc.

1222 Ardmore Ave., Itasca, IL 60143

630.875.9900; FAX 800.9FAXABH (932.9224)

©2006 ABH Mfg., Inc.
printed in USA

0923 INSTALLATION-00.DWG

0923

ISSUED 03-23-06

ABH